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005507

D5495-041
Job Sheet 181802



Part No: D5495-041

Job Qty: 6 ea

Part Name: Front Skidtube Spacer Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5495 REV.B IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS IPP REV:B 18/08/03 AS PER DWG REV.B
JFS VERF BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Small Fab-4		SEP 18 2018
110	Small Fab	6 pcs	8/24/18	8/24/18	0.00	0.60	Small Fab-9		Small
120	QC	6 pcs	8/24/18	8/24/18	0.00	0.00	QC5		38
130	Packaging	6 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-2	5/179	9-89
140	QC21-SA	6 Ea	8/24/18	8/24/18	0.00	0.00	QC21		JAN 07 2019

Part Op
Descriptions: 110 - ASSEMBLE AS ER DWG

JAN 08 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5495-1	Front Skidtube Spacer	6 Ea (1 ea)	100-Start up Operation	5101284
D5624-1	Ball Stud	24 Ea (4 ea)	100-Start up Operation	5164831
D5628-1	Cradle	6 Ea (1 ea)	100-Start up Operation	5107732
MS21042L08	Nut	24 Ea (4 ea)	100-Start up Operation	5044234
NAS1149DN832J	Washer	24 Ea (4 ea)	100-Start up Operation	5034411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation		1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		0

Container No: S137403



Part: D5495 - 041

Job No: 181802

Serial No/Batch: S137403

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/12/18

9:15 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																				
	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																				
	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																				
Large Fab ☐	Composite ☐	Supplier ☐																						

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____
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Description Work Order Deviation 	Disposition 	Completed By _____
		Lead hand / Supervisor Approval Verification _____
		QC / QA Coordinator Approval _____

Root Cause			FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____						